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Abstract of the Disclosure

A digital printing or copying machine (1) is proposed for the one-sided or double-sided printing onto a substrate (5), using at least one toner. The machine (1) includes at least one fixation device (3) for fixing the toner image on the substrate (5). The fixation device (3) has at least one heating device (13) for melting the toner image, past which the substrate (5) can be taken. The machine (1) is distinguished by a guide device (17) for the free floating movement of the substrate (5) in the effective range of the heating device (13).